



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4151-1
Job Sheet 175426



Part No: D4151-1

Job Qty: 10 ea

Part Name: Lower Hardpoint Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/18/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEET 2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Waterjet		SC 18/04/05
100	Waterjet	10 pcs	4/18/18	4/18/18	0.00	0.38	Waterjet1		SC 18/04/05
120	QC	10 pcs	4/18/18	4/18/18	0.00	0.00	QC8		35
150	Packaging	10 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3	51081	APR 11 2018
160	QC21-SA	10 Ea	4/18/18	4/18/18	0.00	0.00	QC21		DAS 21 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.5080 sf (.0508 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	1	118	0



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Container No: S058631



Part: D4151-1

Job No: 175426

Serial No/Batch: S058631

Revision:

Inspector:

Date: 04/05/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Lower Hardpoint Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	0.258	Diameter
2	Lower Hardpoint Plate	0.252Inches + 0.003 - 0.000	0.255 0.252	0.252	Diameter
3	Lower Hardpoint Plate	0.375Inches ± 0.010	0.385 0.365	0.378	
4	Lower Hardpoint Plate	3.128Inches ± 0.010	3.138 3.118	3.130	
5	Lower Hardpoint Plate	1.000Inches ± 0.010	1.010 0.990	1.002	
6	Lower Hardpoint Plate	0.500Inches ± 0.030	0.530 0.470	0.501	
7	Lower Hardpoint Plate	3.660Inches ± 0.030	3.690 3.630	3.665	
8	Lower Hardpoint Plate	2.000Inches ± 0.030	2.030 1.970	2.002	
9	Lower Hardpoint Plate	1.000Inches ± 0.003	1.003 0.997	1.003	
10	Lower Hardpoint Plate	0.125Inches ± 0.010	0.135 0.115	0.115	

Plex 4/4/18 11:05 AM Dart.Gagnon.Michelle